

# Materials

## Approved Materials and Speeds

The following table lists appropriate speeds for using the bimetal saw blades in the vertical metal bandsaw.

These speeds must be adjusted depending on the cutting fluid used; see the **Notes** tab for more information.

*Scroll right for additional speeds.*

The Google Sheet for this table can be accessed directly at the following URL:

<https://docs.google.com/spreadsheets/d/1mbvCgrGWhvr8H5-HGaHlzhEWQRvGiGg8j-m4hpI9JTM/edit?usp=sharing>

This link permits anyone to comment.

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Revision #6

Created 7 February 2025 13:57:56 by Paul Mazaitis

Updated 28 June 2025 15:34:46 by Paul Mazaitis