

Filament Dryer

The filament dryer can be used to remove moisture from you filament to produce better prints.

- Maximum temperature of dryer is 90°C
- Temperature can vary +/- 5°C but tends to run hotter
- Rotate button should be pressed to increase airflow
- Suggested drying temperatures and times are in the chart below
- Check with your filament manufacturer for specific recommendations for drying.

RECOMMENDED DRYING TIME

No.	Filaments	Dryer Temperature	Drying Time (Hours)
1	PLA	55°C (131°F)	> 3
2	ABS	65°C (149°F)	> 3
3	PETG	65°C (149°F)	> 3
4	Nylon	75°C (167°F)	> 12
5	Desiccants	65°C (149°F)	> 3
6	PVA	45°C (113°F)	> 10
7	TPU/TPE	55°C (131°F)	> 4
8	ASA	65°C (149°F)	> 4
9	PP	55°C (131°F)	> 6
10	HIPS	65°C (149°F)	> 4
11	PC	75°C (167°F)	> 6
12	PEEK	75°C (167°F)	> 6