Filament Dryer

The filament dryer can be used to remove moisture from you filament to produce better prints.

- Maximum temperature of dryer is 90ºC
- Temperature can vary +/- 5ºC but tends to run hotter
- Rotate button should be pressed to increase airflow
- Suggested drying temperatures and times are in the chart below
- Check with your filament manufacturer for specific recommendations for drying.

RECOMMENDED DRYING TIME

No.	Filaments	Dryer Temperature	Drying Time (Hours)
1	**PLA**	55°C (131°F)	> 3
2	**ABS**	65°C (149°F)	> 3
3	**PETG**	65°C (149°F)	> 3
4	**Nylon**	75°C (167°F)	> 12
5	**Desiccants**	65°C (149°F)	> 3
6	**PVA**	45°C (113°F)	> 10
7	**TPU/TPE**	55°C (131°F)	> 4
8	**ASA**	65°C (149°F)	> 4
9	**PP**	55°C (131°F)	> 6
10	**HIPS**	65°C (149°F)	> 4
11	**PC**	75°C (167°F)	> 6
12	**PEEK**	75°C (167°F)	> 6

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