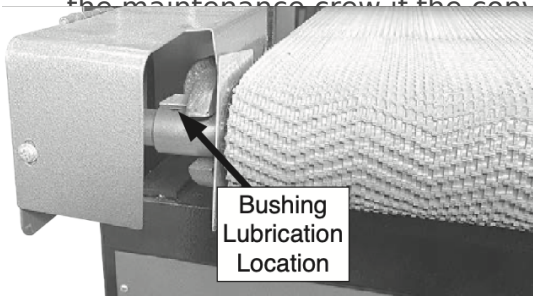


Weekly Maintenance

- Lubricate conveyor roller bushings with a couple drops of 3-in-1 oil from a can (located in Maintenance Cart drawer) in holes(fig 1).
 - The manual says this should be done daily—since we do not see daily use, weekly should be OK
 - Avoid adding too much oil, which attracts sawdust
- Vacuum dust buildup from underneath top cover.
- Check for worn or damaged sandpaper. Make a tool report that yellow tags the sander and alert the maintenance crew if the sandpaper needs to be cleaned.
- Check to see if the belt is tracking properly. The conveyor belt should not be touching the silver metal shields on each side. Make a tool report that yellow tags the sander and alert the maintenance crew if the conveyor belt tracking needs to be adjusted.



(fig 1)

Revision #5

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