

Powder Coating Ovens (both large and small) - Clean and inspect

Safety

- Wear a dust mask.
- Wear safety glasses.

Task List

To wipe down oven surfaces, use a clean shop rag and a mixture of water with a little soap. Just lightly damp, not dripping wet. (Do not use solvent-based cleaners, as they can affect the powder cure.)

- Lightly wipe down the interior oven floor, walls, and ceiling.
- Vacuum out the heating elements and remove any debris laying on top of them.
- Make sure the hinges on the door swing freely and easily. (Lubricate with gen purpose oil if needed.)
- Inspect the door gasket and make sure it has a good seal all the way around.
- Power the ovens on and make sure the elements get warm

While cleaning, check around the heating elements for signs of cracking or loose wires. If you find any loose or damaged wires, file a tool report.

Tool report: <https://airtable.com/appbIIORlmbIxNU1L/shrluff2WSzy8c3xd>

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