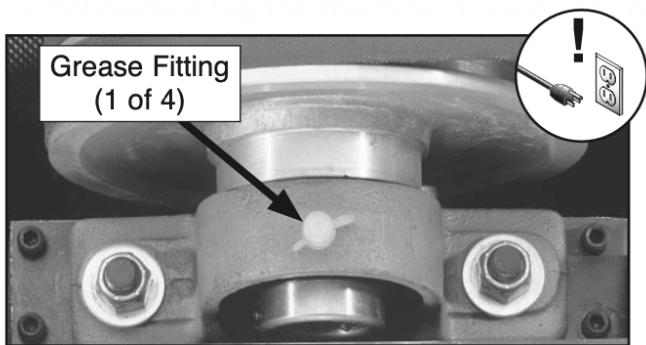


Monthly Maintenance

- Perform weekly maintenance
- Remove the lower panel on the infeed side of the machine. Vacuum dust buildup from inside cabinet and off motor.
- Check v-belts for damage, tension, and wear. Yellow/Red tag the machine if issues are observed.
- Check for problematic issues:
 - Loose mounting bolts.
 - Worn or damaged sandpaper.
 - Worn switch or buttons.
- Lubricate pillow bearings (fig 2) with 1-2 pumps from a grease gun.
 - The manual says this should be done weekly, or per 20 hours of use. I expect monthly should be sufficient based on our usage.
 - Avoid adding too much grease, which attracts sawdust.

served.



(fig 2)

Revision #3

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