

# Powder Coating Ovens

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Service manual:

## \*Safety\*

- Wear a dust mask.
- Wear safety glasses.

## \*Task List\*

To wipe down oven surfaces, use a clean shop rag and a mixture of water with a little soap. (Do not use solvent-based cleaners, as they can affect the powder cure.)

- Wipe down the interior oven floor, walls, and ceiling.
- Vacuum out the heating elements and remove any debris laying on top of them.
- Make sure the hinges on the door swing freely and easily. (Lubricate with gen purpose oil if needed.)
- Inspect the door gasket and make sure it has a good seal all the way around.

If the door gasket does not make a good seal all around, file a tool report.

While cleaning, check around the heating elements for signs of cracking or loose wires. If you find any loose or damaged wires, file a tool report.

- Tool report: <https://airtable.com/appbIIORlmbIxNU1L/shrluff2WSzy8c3xd>